

Created by:

**Phone:** 01539 729395

**Email:** info@nationlapumpsandboilers.co.uk

**Date:** 04/01/2024

Project: Client:

Reference Number: Client Number: Contact:

#### Qty. | Description

#### TPE3 65-180 S-A-F-A-BQQE-HWC



Note! Product picture may differ from actual product

Product No.: 99272265

Single-stage, close-coupled, volute pump with in-line suction and discharge ports of identical diameter. The pump is of the top-pull-out design, i.e. the power head (motor, pump head and impeller) can be removed for maintenance or service while the pump housing remains in the pipework.

The shaft seal is according to EN 12756. Pipework connection is via PN 6/10 DIN flanges (EN 1092-2 and ISO 7005-2).

The pump is fitted with a fan-cooled, permanent-magnet synchronous motor. The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2.

The motor includes a frequency converter and PI controller in the motor terminal box. This enables continuously variable control of the motor speed, which again enables adaptation of the performance to a given requirement. The pump is fitted with a combined temperature- and differential pressure sensor.

Controls:

Frequency converter: Built-in

Liquid:

Pumped liquid: Water
Liquid temperature range: -25 .. 120 °C
Selected liquid temperature: 20 °C
Density: 998.2 kg/m³

Technical:

Pump speed on which pump data are based: 4470 rpm

Rated flow: 37.2 m³/h
Rated head: 11.9 m
Actual impeller diameter: 78 mm
Code for shaft seal: BQQE

Curve tolerance: ISO9906:2012 3B2

Materials:

Pump housing: Cast iron

EN-GJL-250 ASTM class 35

Impeller: Composite PES+30% GF

Installation:

Range of ambient temperature: -20 .. 50 °C Maximum operating pressure: 10 bar

Max pressure at stated temp: 10 bar / 120 °C

Type of connection: DIN
Size of connection: DN 65
Pressure rating for connection: PN 6/10



Created by:

**Phone:** 01539 729395

**Email:** info@nationlapumpsandboilers.co.uk

**Date:** 04/01/2024

Project: Client:

Reference Number: Client Number: Contact:

Qty. | Description

Port-to-port length: 340 mm Flange size for motor: 56C

Electrical data:

 Motor type:
 90SB

 Rated power - P2:
 1.5 kW

 Mains frequency:
 50 / 60 Hz

 Rated voltage:
 1 x 200-240 V

 Rated current:
 9.20-7.60 A

Cos phi - power factor: 0.99

Rated speed: 480-5900 rpm

IE Efficiency class: IE5

Motor efficiency at full load: 87.5 %

Enclosure class (IEC 34-5): IP55

Insulation class (IEC 85): F

Motor No: 99138026

Others:

 Minimum efficiency index, MEI ≥:
 0.70

 Net weight:
 28.9 kg

 Gross weight:
 37.6 kg

 Shipping volume:
 0.164 m³

 Danish VVS No.:
 381603180

 Swedish RSK No.:
 5745889

 Finnish LVI No.:
 4616202

 Norwegian NRF no.:
 9043469



Created by:

**Phone:** 01539 729395

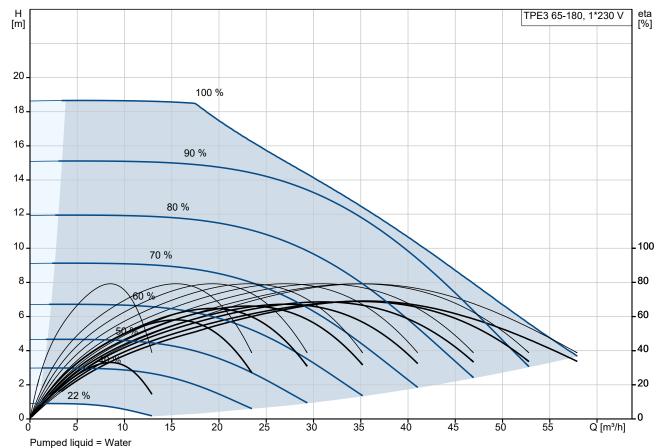
**Email:** info@nationlapumpsandboilers.co.uk

**Date:** 04/01/2024

Project: Client:

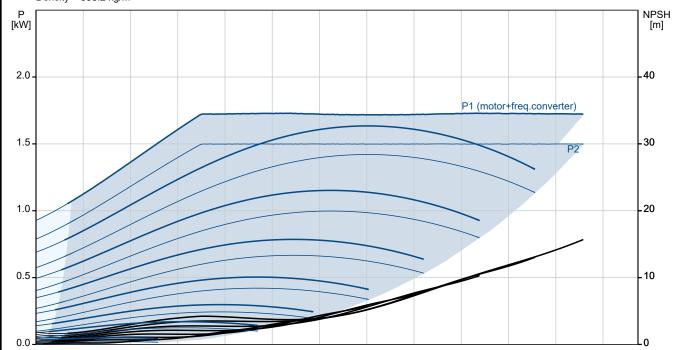
Reference Number: Client Number: Contact:

### 99272265 TPE3 65-180 S-A-F-A-BQQE-HWC



Liquid temperature during operation = 20 °C

Density = 998.2 kg/m³





Created by:

**Phone:** 01539 729395

Email: info@nationlapumpsandboilers.co.uk

**Date:** 04/01/2024

Project:

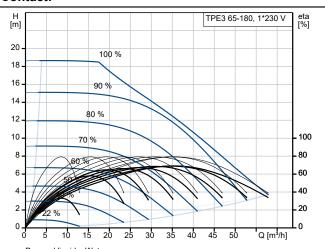
Reference Number:

Client:

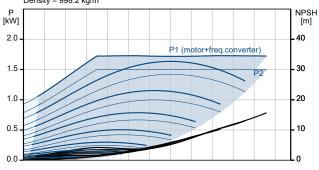
**Client Number:** 

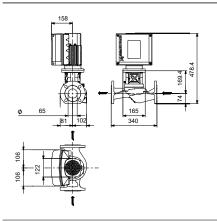
**Contact:** 

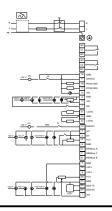
Description	Value
General information:	
Product name:	TPE3 65-180 S-A-F-A-BQQE-HWC
Product No:	99272265
EAN number:	5713826361310
Technical:	07 1002000 10 10
Pump speed on which pump data are based:	4470 rpm
Rated flow:	37.2 m³/h
Rated head:	11.9 m
Maximum head:	180 dm
Actual impeller diameter:	78 mm
Code for shaft seal:	BQQE
Curve tolerance:	ISO9906:2012 3B2
Pump version:	Α
Materials:	
Pump housing:	Cast iron
Pump housing:	EN-GJL-250
Pump housing:	ASTM class 35
Impeller:	Composite
Impeller:	PES+30% GF
Material code:	Α
Installation:	
Range of ambient temperature:	-20 50 °C
Maximum operating pressure:	10 bar
Max pressure at stated temp:	10 bar / 120 °C
Type of connection:	DIN
Size of connection:	DN 65
Pressure rating for connection:	PN 6/10
Port-to-port length:	340 mm
Flange size for motor:	56C
Connect code:	F
Liquid:	
Pumped liquid:	Water
Liquid temperature range:	-25 120 °C
Selected liquid temperature:	20 °C
Density:	998.2 kg/m³
Electrical data:	
Motor type:	90SB
Rated power - P2:	1.5 kW
Mains frequency:	50 / 60 Hz
Rated voltage:	1 x 200-240 V
Rated current:	9.20-7.60 A
Cos phi - power factor:	0.99
Rated speed:	480-5900 rpm
IE Efficiency class:	IE5
Motor efficiency at full load:	87.5 %
Enclosure class (IEC 34-5):	IP55
Insulation class (IEC 85):	F
Built-in motor protection:	ELEC
Motor No:	99138026
Control panels	LIMI200 Cooking!
Control panel:	HMI300 - Graphical
Function Module:	FM300 - Advanced



Pumped liquid = Water Liquid temperature during operation = 20  $^{\circ}$ C Density = 998.2 kg/m³







Frequency converter:

Built-in



Created by:

**Phone:** 01539 729395

**Email:** info@nationlapumpsandboilers.co.uk

**Date:** 04/01/2024

Project: Client:

Reference Number: Client Number: Contact:

Description	Value
Others:	
Minimum efficiency index, MEI ≥:	0.70
Net weight:	28.9 kg
Gross weight:	37.6 kg
Shipping volume:	0.164 m³
Config. file no:	98481405
Danish VVS No.:	381603180
Swedish RSK No.:	5745889
Finnish LVI No.:	4616202
Norwegian NRF no.:	9043469



Created by:

**Phone:** 01539 729395

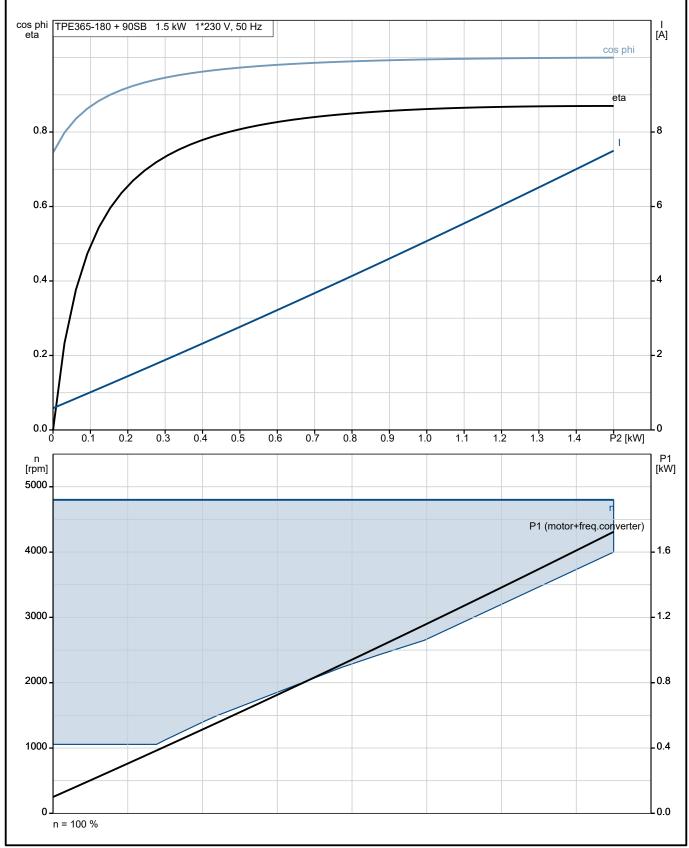
**Email:** info@nationlapumpsandboilers.co.uk

**Date:** 04/01/2024

Project: Client:

Reference Number: Client Number: Contact:

# 99272265 TPE3 65-180 S-A-F-A-BQQE-HWC





Created by:

Phone: 01539 729395

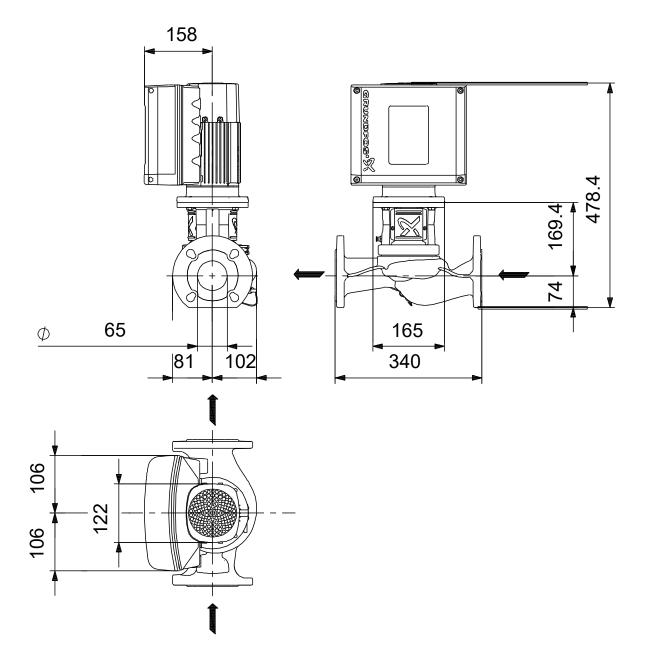
Email: info@nationlapumpsandboilers.co.uk

Date: 04/01/2024

Project: Client:

Reference Number: **Client Number: Contact:** 

# 99272265 TPE3 65-180 S-A-F-A-BQQE-HWC



Note! All units are in [mm] unless others are stated. Disclaimer: This simplified dimensional drawing does not show all details.



Created by:

**Phone:** 01539 729395

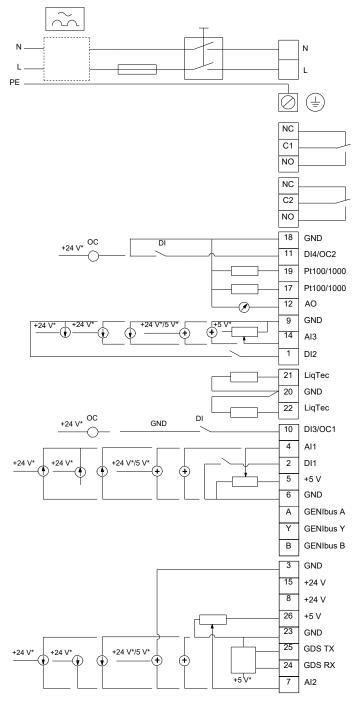
**Email:** info@nationlapumpsandboilers.co.uk

**Date:** 04/01/2024

Project: Client:

Reference Number: Client Number: Contact:

### 99272265 TPE3 65-180 S-A-F-A-BQQE-HWC



Note! All units are in [mm] unless others are stated.