STUART

MONSOON

Universal Twin Pumps

Fully automatic MONSOON Universal Twin pumps are designed for installation into openvented systems to boost both the hot and cold water supplies equally.

Suitable for both positive and negative head applications.

MONSOON Universal pumps do not require a gravity flow of water to start and are ideal for pressurising the supply in applications where outlets are higher than the water source, such as a loft conversion or where it is uncertain if a positive flow of water due to gravity alone exists.



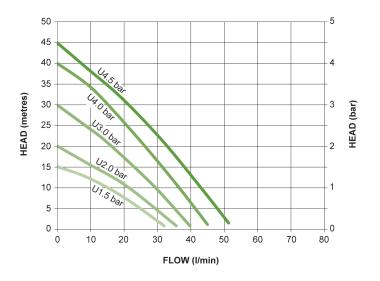


Features

- 5 year warranty
- 1.5 4.5 bar options
- Suitable for positive or negative head applications
- Premium quality brass pump supplied with anti-vibration hoses
- Very quiet operation
- WRAS approved product / Kiwa KUKreg4
- Continuously rated
- Anti-vibration feet
- EPDM/PTFE/Al. Oxide seal
- Pre-wired with 1.5 metre power cable
- UK: Supplied with 22mm push-fit x 310mm anti-vibration flexible hoses with integral isolating valves
- ROI: Supplied with 21mm push-fit x 305mm anti-vibration flexible hoses with integral isolating valves
- Export: Supplied with G ³/₄F x 318mm anti-vibration flexible hoses

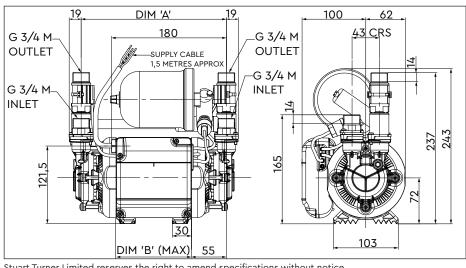
Application

- Boosting hot and cold water supplies to taps, showers, a complete bathroom or the whole house in low pressure open-vented / gravity systems
- Suitable for use where there is less than 2 litre/min flow from the outlet(s) to be boosted



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| | | U1.5 bar Twin 46505 | U2.0 bar Twin 46480 | U3.0 bar Twin 46410 | U4.0 bar Twin 46411 | U4.5 bar Twin 46412 | |
|----------------|---------------------------------|---|---------------------------|---------------------------|---------------------------|---------------------------|--|
| GENERAL | Warranty | 5 years (subject to conditions) | | | | | |
| | Approval certification | WRAS Approved Product Kiwa UK (KUKreg4) | | | | | |
| | Conformity certification | | UKCA CE | | | | |
| | Pump type / pump control | Peripheral / pressure & flow switch | | | | | |
| | Anti-vibration feet | √ | ✓ | ✓ | ✓ | ✓ | |
| | Inlet strainer(s) | √ | ✓ | ✓ | ✓ | ✓ | |
| FEATURES | Flexible hoses | 4 | 4 | 4 | 4 | 4 | |
| | Run on Timer | 3 sec | 3 sec | 3 sec | 3 sec | 3 sec | |
| | Dry run protection | ✓ | √ | ✓ | ✓ | ✓ | |
| | Typical noise | 48 dB(A) | 52 dB(A) | 54 dB(A) | 56 dB(A) | 57 dB(A) | |
| PERFORMANCE | Maximum head - closed valve | 1.5 bar | 2.0 bar | 3.0 bar | 4.0 bar | 4.5 bar | |
| | Performance @ 9 I/min | 1.3 bar | 1.5 bar | 2.5 bar | 3.5 bar | 3.8 bar | |
| | Performance @ 18 l/min | 0.8 bar | 1.1 bar | 1.9 bar | 2.8 bar | 3.2 bar | |
| | Maximum flow | 32 l/min | 35 l/min | 40 l/min | 45 l/min | 51 l/min | |
| | Maximum static inlet pressure | 8 metres 12 metres | | | | | |
| | Maximum static outlet pressure | 8 metres 12 metres | | | | | |
| | Maximum working pressure* | 600 kPa (6 bar) | | | | | |
| | Maximum ambient air temperature | 40 °C | | | | | |
| | Min / Max water temperature** | Min 4 °C / Max 65 °C | | | | | |
| | Flow switch sensitivity | 0.6 l/min (approx) | | | | | |
| | Pressure vessel air pre-charge | 0.9 bar (13 psi) 1.3 bar (18.5 psi) | | | | | |
| CONSTRUCTION | Enclosure protection | IPX4 | | | | | |
| | Pump body / impeller | Brass | | | | | |
| | Mechanical seal | EPDM / PTFE / Al. Oxide | | | | | |
| CONNECTIONS | Pump connections | G 34 M | | | | | |
| ANTI-VIBRATION | Connections (UK model) | | | | | | |
| HOSES | Connections (ROI model) | G_{4} F x 21 mm push-fit x 305 mm long ± 5mm, isolating values on all hoses | | | | | |
| | Connections (Export model) | G ³ / ₄ F x G ³ / ₄ F x 318 mm long ± 5mm | | | | | |
| MOTOR | Туре | Induction (auto-reset thermal trip) | | | | | |
| | Duty rating | Continuous (S1) @ 9 l/min and above*** | | | | | |
| ELECTRICAL | Power supply (Vac/Ph/Hz) | 230 V a.c. / 1 / 50 Hz | | | | | |
| | Current – full load | 1.5 Amps | 1.9 Amps | 2.9 Amps | 3.9 Amps | 5.1 Amps | |
| | Power consumption – P1 | 355 Watts | 435 Watts | 655 Watts | 875 Watts | 1135 Watts | |
| | Fuse rating | | 5 Amps 13 Amps | | | | |
| | Power cable length | | 1.5 metres | | | | |
| DIMENSIONS | Length | | 265 mm 310 mm 310 mm | | | | |
| | Width | | 162 mm | | | | |
| | Height – excluding hoses | 243 mm | | | | | |
| | Weight – including fittings | 8.8 Kg | 8.8 Kg | 9.2 Kg | 11.1 Kg | 11.6 Kg | |



* The maximum pressure that can be applied to the pump under any installation conditions.

** A stored water temperature of 60 °C is considered sufficient to meet all normal requirements and will minimise deposition of scale in hard water areas.

*** Both heads pumping 4.5 l/min and above.

| Pump Description | Dim. 'A' | Dim. 'B' |
|------------------|----------|----------|
| U1.5 bar Twin | 227 mm | 119 mm |
| U2.0 bar Twin | 227 mm | 119 mm |
| U3.0 bar Twin | 227 mm | 119 mm |
| U4.0 bar Twin | 262 mm | 154 mm |
| U4.5 bar Twin | 272 mm | 164 mm |

Stuart Turner Limited reserves the right to amend specifications without notice.

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