

Company name: Created by:	national pumps and boilers
Phone:	01539 729395
Email:	info@nationlapumpsandboilers.co.uk
Date:	02/01/2024
Client: Client Number:	

Contact: Description Qty. TPE3 65-60 S-A-F-I-BQQE-DYB 1 Note! Product picture may differ from actual product Product No.: 98416833 Single-stage, close-coupled, volute pump with in-line suction and discharge ports of identical diameter. The pump is of the top-pull-out design, i.e. the power head (motor, pump head and impeller) can be removed for maintenance or service while the pump housing remains in the pipework. The shaft seal is according to EN 12756. Pipework connection is via PN 6/10 DIN flanges (EN 1092-2 and ISO 7005-2). The pump is fitted with a fan-cooled, permanent-magnet synchronous motor. The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2. The motor includes a frequency converter and PI controller in the motor terminal box. This enables continuously variable control of the motor speed, which again enables adaptation of the performance to a given requirement. The pump is fitted with a combined temperature- and differential pressure sensor. The stainless-steel pump housing makes the pump suitable for circulation of hot water. The pump is suitable for applications requiring pressure or temperature control and offers following control modes: AUTOADAPT. This function continuously adjusts the proportional-pressure curve and automatically sets a more efficient curve without compromising comfort demands. FLOWADAPT. This control mode combines AUTOADAPT with a flow-limiting function. The pump continuously monitors the flow rate to ensure the desired maximum flow is not exceeded. This will save the cost of a separate pump-throttling valve. Constant differential pressure. The pump head is kept constant, independent of the flow in the system. Proportional pressure. The head of the pump will increase proportionally to the flow in the system to compensate for the large pressure losses in the distribution pipes. Constant temperature. The return-pipe temperature is kept constant. Note: If the pump is installed in the flow pipe, an external temperature sensor must be installed in the return pipe of the system. Constant differential temperature. The differential temperature can be measured by a differential-temperature sensor or two separate temperature sensors. Constant curve. The pump can be set to run at a constant speed in the range of 25 to 100 % of the maximum speed. The product's minimum efficiency index (MEI) is greater or equal to 0.70. This is by the Commission Regulation (EU) considered as an indicative benchmark for best-performing water pump available on the market as from 1 January 2013 The operating panel on the motor terminal box features a four-inch TFT display, push-buttons and the Grundfos Eye indicator. The display gives an intuitive and user-friendly interface to all functions. The push-buttons are used to navigate through the menu structure to access pump and performance data on site and enable setting of required setpoint as well as setting of pump to "Min." or "Max." operation or to "Stop". The Grundfos Eye indicator on the operating panel provides visual indication of pump status: "Power on": Motor is running (rotating green indicator lights) or not running (permanently green indicator lights) "Warning": Motor is still running (rotating yellow indicator lights) or has stopped (permanently yellow indicator liahts) "Alarm": Motor has stopped (flashing red indicator lights).

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 Communication with the pump is also possible to enables further settings as well as reading out of input" and total "Power consumption". Cast-iron parts have an epoxy-based coating ma high-quality dip-painting process where an elect 	of a number of parameters su ade in a cathodic electro-dep	ich as "Actual value", "Speed", "Power position (CED) process. CED is a
a thin, well-controlled layer on the surface. Pump		
 Pump housing Impeller Neck ring Pump head/motor stool Stub shaft The pump housing is provided with a replaceabl running from the discharge side of the impeller to The impeller is secured to the shaft with a nut. The pump is fitted with an unbalanced rubber be bellows. Due to the bellows, the seal does not we 	to the suction side. ellows seal with torque transr	mission across the spring and around the
on the shaft. Seal faces: • Rotating seal ring material: silicon carbid • Stationary seat material: silicon carbide (This material pairing is used where higher corro offers good resistance against abrasive particles	(SiC) sion resistance is required. T	The high hardness of this material pairing
Secondary seal material: EPDM (ethylene-propy EPDM has excellent resistance to hot water. EP The motor stool forms connection between the p screw for venting of the pump housing and the s housing is an O-ring.	ylene rubber) PDM is not suitable for minera oump housing and the motor.	, and is equipped with a manual air vent
The central part of the motor stool is provided w shaft is fastened directly on the motor shaft with	ith guards for protection again key and set screws.	inst the shaft and coupling. The pump
Motor The motor is a totally enclosed, fan-cooled moto tolerances comply with IEC 60034.		
The motor efficiency is classified as IE5 in account The motor requires no external motor protection quick-rising temperatures, e.g. constant overloa	n. The motor control unit incom	
 The terminal box holds terminals for these conn one dedicated digital input two analog inputs, 0(4)-20 mA, 0-10 V one configurable digital input or open-col Grundfos combined temperature and diff 24 V voltage supply for sensors 	llector output ferential pressure sensor (sej	parate connected)
- two signal relay outputs (potential-free co	ontacts)	

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y.	-			
1	GENIbus connection interface for Grundfos CIM fieldbus module.			
	Further product details			
	Cast-iron parts have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles a thin, well-controlled layer on the surface.			
	Controls:	Built-in		
	Frequency converter:	Built-In		
	Liquid:			
	Pumped liquid:	Water		
	Liquid temperature range:	-25 120 °C		
	Selected liquid temperature:	20 °C		
	Density:	998.2 kg/m³		
	Technical:			
	Pump speed on which pump dat	a are based: 2400 rpm		
	Rated flow:	19.7 m ³ /h		
	Rated head:	3.8 m		
	Actual impeller diameter:	78 mm		
	Code for shaft seal:	BQQE		
	Curve tolerance:	ISO9906:2012 3B2		
	Materials:			
	Pump housing:	Stainless steel		
	·	EN 1.4308		
		ASTM CF8		
	Impeller:	Composite		
		PES+30% GF		
	Installation:			
	Range of ambient temperature:	-20 50 °C		
	Maximum operating pressure:	10 bar		
	Max pressure at stated temp:	10 bar / 120 °C		
	Type of connection:	DIN		
	Size of connection:	DN 65		
	Pressure rating for connection:	PN 6/10		
	Port-to-port length:	340 mm		
	Flange size for motor:	56C		
	Electrical data:			
	Motor type:	71A		
	Rated power - P2:	0.37 kW		
	Mains frequency:	50 / 60 Hz		
	Rated voltage:	1 x 200-240 V		
	Rated current:	2.40-2.10 A		
	Cos phi - power factor:	0.96		
	Rated speed:	360-4000 rpm		
	IE Efficiency class:	IE5		
	Motor efficiency at full load:	84.0 %		



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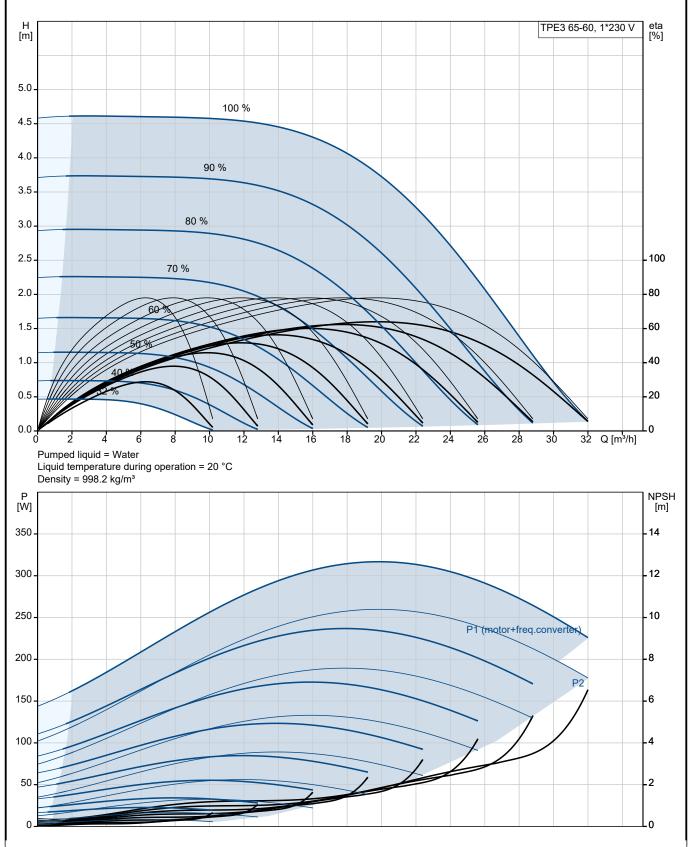
Qty.	Description	
1	Enclosure class (IEC 34-5):	IP55
	Insulation class (IEC 85):	F
	Motor No:	99137984
	Others:	
	Minimum efficiency index, MEI ≥:	0.70
	Net weight:	27.8 kg
	Gross weight:	36.5 kg
	Shipping volume:	0.164 m³
	Danish VVS No.:	382143060
	Country of origin:	HU
	Custom tariff no.:	84137051
	Minimum efficiency index, MEI ≥: Net weight: Gross weight: Shipping volume: Danish VVS No.: Country of origin:	27.8 kg 36.5 kg 0.164 m ³ 38214300 HU



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98416833 TPE3 65-60 S-A-F-I-BQQE-DYB



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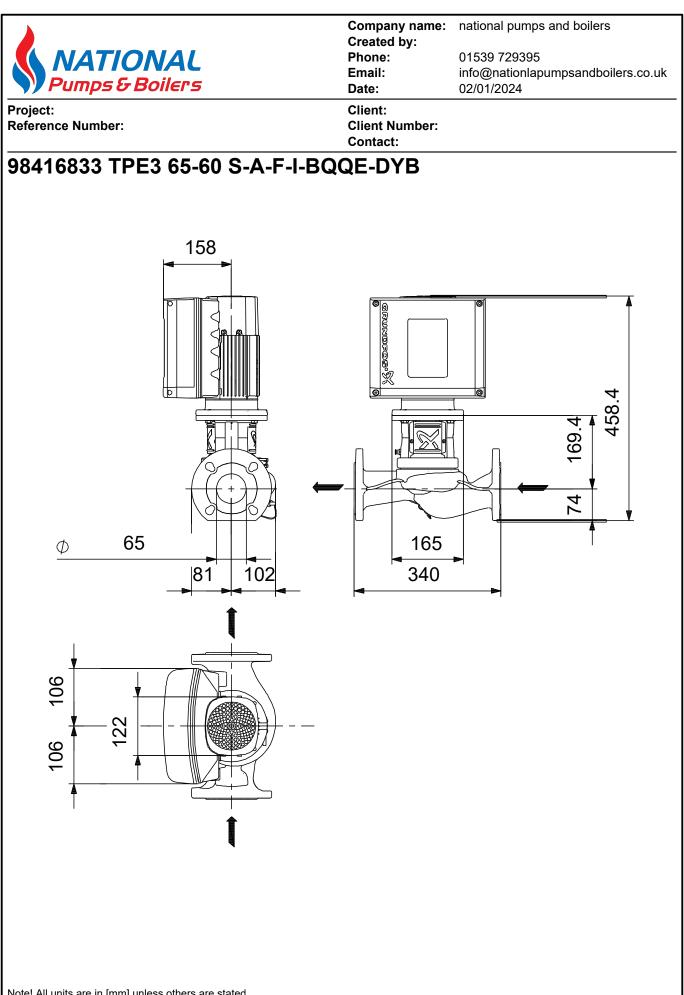
	Company name:national pumps and boilersCreated by:01539 729395Phone:01539 729395Email:info@nationlapumpsandboileDate:02/01/2024	ers.co.uk
	Client: Client Number: Contact:	
	H TPE3 65-60, 1*2	30 ∨ eta [%]
	[m]	[%]
	5.0 -	
E-DYB	4.5	
	4.0	
33	3.5	
	3.0 - 80 %	
	2.5 70 %	- 100
	2.0	- 80
	1.5	- 60
		_ 40
		- 20
2 3B2	0.0 0 5 10 15 20 25 Q	L 0 m³/h]
	Pumped liquid = Water	-
	Liquid temperature during operation = 20 °C	
	Density = 998.2 kg/m ³	NPSH
	[ŵ]	[m]
	200	10
	300 -	- 12
	250 - P1 (motor+freq.convertex)	- 10
	200	- 8
	150 - P2	- 6
	100	_4
	i	
С	50	-2
	0	L o
phical		
		6/9

Description	Value
General information:	
Product name:	TPE3 65-60 S-A-F-I-BQQE-DYB
Product No:	98416833
EAN number:	5711494656233
Technical:	
Pump speed on which pump data are based:	2400 rpm
Rated flow:	19.7 m³/h
Rated head:	3.8 m
Maximum head:	60 dm
Actual impeller diameter:	78 mm
Code for shaft seal:	BQQE
Curve tolerance:	ISO9906:2012 3B2
Pump version:	A
Materials:	
Pump housing:	Stainless steel
Pump housing:	EN 1.4308
Pump housing:	ASTM CF8
Impeller:	Composite
Impeller:	PES+30% GF
Material code:	1
Installation:	
Range of ambient temperature:	-20 50 °C
Maximum operating pressure:	10 bar
Max pressure at stated temp:	10 bar / 120 °C
Type of connection:	DIN
Size of connection:	DN 65
Pressure rating for connection:	PN 6/10
Port-to-port length:	340 mm
Flange size for motor:	56C
Connect code:	F
Liquid:	
Pumped liquid:	Water
Liquid temperature range:	-25 120 °C
Selected liquid temperature:	20 °C
Density:	998.2 kg/m³
Electrical data:	74.4
Motor type:	71A 0.37 kW
Rated power - P2:	0.37 KW 50 / 60 Hz
Mains frequency:	1 x 200-240 V
Rated voltage: Rated current:	1 x 200-240 V 2.40-2.10 A
	0.96
Cos phi - power factor: Rated speed:	360-4000 rpm
IE Efficiency class:	IE5
Motor efficiency at full load:	84.0 %
Enclosure class (IEC 34-5):	IP55
Insulation class (IEC 85):	F
Built-in motor protection:	ELEC
Motor No:	99137984
Controls:	5010700 1
Control panel:	HMI300 - Graphical
Function Module:	FM300 - Advanced
Frequency converter:	Built-in



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Description	Value
Others:	
Minimum efficiency index, MEI ≥:	0.70
Net weight:	27.8 kg
Gross weight:	36.5 kg
Shipping volume:	0.164 m³
Config. file no:	98481402
Danish VVS No.:	382143060
Country of origin:	HU
Custom tariff no .:	84137051



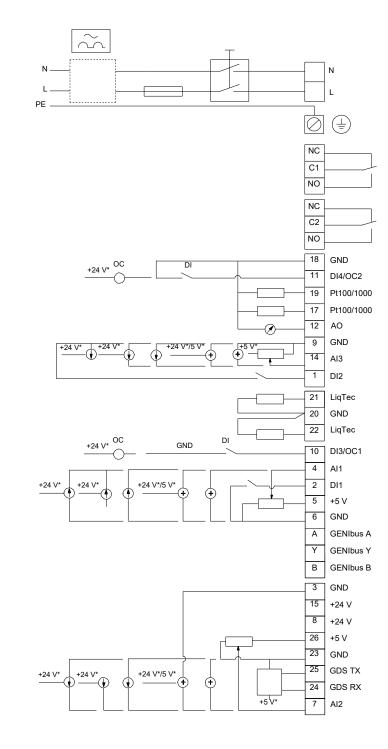
Note! All units are in [mm] unless others are stated. Disclaimer: This simplified dimensional drawing does not show all details.



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Note! All units are in [mm] unless others are stated.