

**Date:** 03/01/2024

## Qty. | Description

TP 80-30/4 AI-F-A-BQQE-DW3



Note! Product picture may differ from actual product

Product No.: 98958011

Single-stage, close-coupled, volute pump with in-line suction and discharge ports of identical diameter. The pump is of the top-pull-out design, i.e. the power head (motor, pump head and impeller) can be removed for maintenance or service while the pump housing remains in the pipework.

The pump is fitted with an unbalanced rubber bellows seal. The shaft seal is according to EN 12756. Pipework connection is via PN 6 DIN flanges (EN 1092-2 and ISO 7005-2).

The pump is fitted with a fan-cooled asynchronous motor.

Controls:

Frequency converter: None

Liquid:

Pumped liquid: Water
Liquid temperature range: -25 .. 120 °C
Selected liquid temperature: 20 °C
Density: 998.2 kg/m³

Technical:

Pump speed on which pump data are based: 1400 rpm

Rated flow: 34.9 m³/h
Rated head: 1.85 m
Actual impeller diameter: 104 mm
Code for shaft seal: BQQE

Curve tolerance: ISO9906:2012 3B2

Materials:

Pump housing: Cast iron

EN-GJL-250 ASTM class 35 Stainless steel

Impeller: Stainless steel

EN 1.4301 AISI 304

Installation:

Range of ambient temperature: -30 .. 40 °C Maximum operating pressure: 6 bar

Max pressure at stated temp: 6 bar / 120 °C

Type of connection:
Size of connection:

Pressure rating for connection:

Port-to-port length:

Flange size for motor:

O Dal 7 120

DIN

ON 80

PN 6

360 mm

FT85

Electrical data:

Motor type: 71B



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1 Rated power - P2: 0.37 kW
Mains frequency: 50 Hz

Rated voltage: 3 x 220-240D/380-415Y V Rated current: 1,80-1,83/1,04-1,06 A

Starting current: 390-430 %
Cos phi - power factor: 0.78-0.69
Rated speed: 1390-1410 rpm

IE Efficiency class: IE2

Motor efficiency at full load: 72.8-73.1 %
Motor efficiency at 3/4 load: 75.6-72.9 %
Motor efficiency at 1/2 load: 73.8-67.8 %

Number of poles: 4

Enclosure class (IEC 34-5): 55 Dust/Jetting

Insulation class (IEC 85): F

Motor No: 99957643

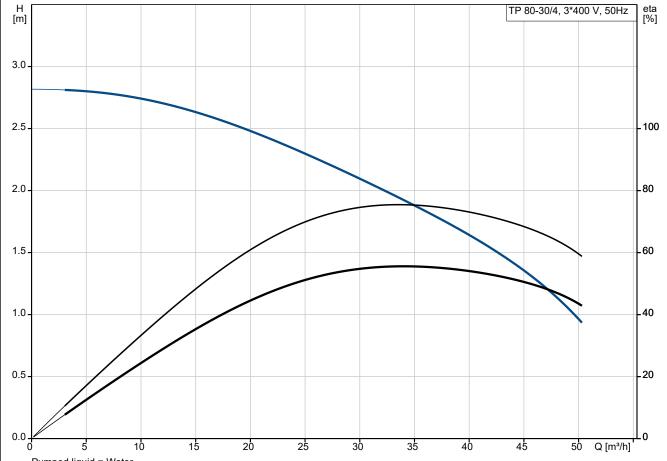
Others:

Minimum efficiency index, MEI ≥: 0.70 Net weight: 41.7 kg Gross weight: 50.3 kg Shipping volume:  $0.204 \text{ m}^3$  Finnish LVI No.: 4616087 Country of origin: HU Custom tariff no.: 84137051

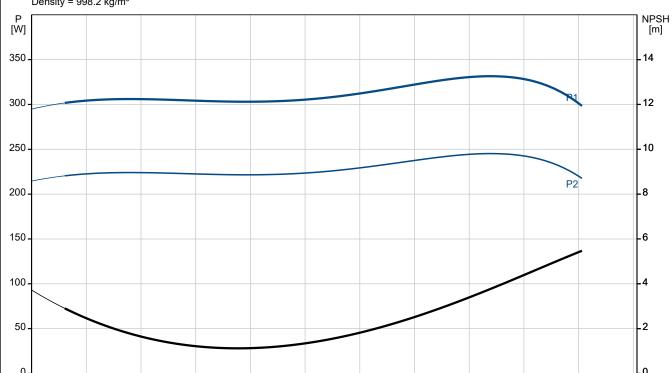


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## 98958011 TP 80-30/4 AI-F-A-BQQE-DW3 50 Hz



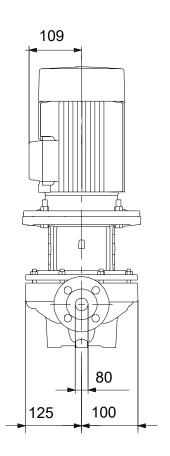
Pumped liquid = Water Liquid temperature during operation = 20 °C Density = 998.2 kg/m³

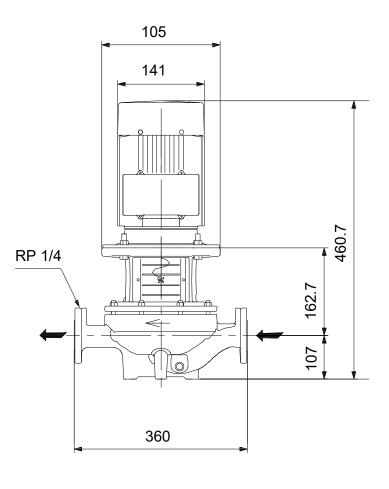


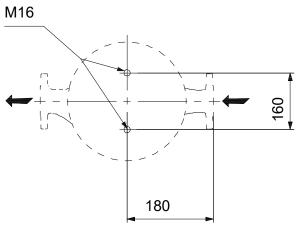


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## 98958011 TP 80-30/4 AI-F-A-BQQE-DW3 50 Hz







Note! All units are in [mm] unless others are stated. Disclaimer: This simplified dimensional drawing does not show all details.