

**Date:** 03/01/2024

## Qty. | Description

TP 80-60/4 AI-F-A-BQQE-FW3



Note! Product picture may differ from actual product

Product No.: 98958026

Single-stage, close-coupled, volute pump with in-line suction and discharge ports of identical diameter. The pump is of the top-pull-out design, i.e. the power head (motor, pump head and impeller) can be removed for maintenance or service while the pump housing remains in the pipework.

The pump is fitted with an unbalanced rubber bellows seal. The shaft seal is according to EN 12756. Pipework connection is via PN 6 DIN flanges (EN 1092-2 and ISO 7005-2).

The pump is fitted with a fan-cooled asynchronous motor.

Controls:

Frequency converter: None

Liquid:

Pumped liquid: Water
Liquid temperature range: -25 .. 120 °C
Selected liquid temperature: 20 °C
Density: 998.2 kg/m³

Technical:

Pump speed on which pump data are based: 1420 rpm

Rated flow: 39.1 m³/h
Rated head: 4.97 m
Actual impeller diameter: 133 mm
Code for shaft seal: BQQE

Curve tolerance: ISO9906:2012 3B2

Materials:

Pump housing: Cast iron

EN-GJL-250 ASTM class 35

Impeller: Stainless steel

EN 1.4301 AISI 304

Installation:

Range of ambient temperature: -20 .. 55 °C Maximum operating pressure: 6 bar

Max pressure at stated temp: 6 bar / 120 °C

Type of connection:

Size of connection:

Pressure rating for connection:

Port-to-port length:

Flange size for motor:

DIN

DN 80

PN 6

Port 360 mm

Flange size for motor:

FT100

Electrical data:

Motor type: SIEMENS



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1 Rated power - P2: 0.75 kW Mains frequency: 50 Hz

Rated voltage: 3 x 220-240D/380-420Y V

Rated current: 3.05/1.75 A
Starting current: 710-710 %
Cos phi - power factor: 0.75
Rated speed: 1450 rpm
IE efficiency: IE3 82,5%
IE Efficiency class: IE3

Number of poles: 4
Enclosure class (IEC 34-5): IP55
Insulation class (IEC 85): F

Motor No: 99900480

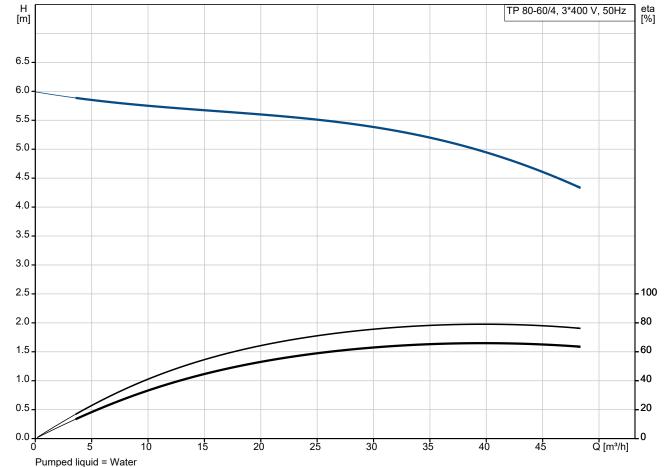
Others:

Minimum efficiency index, MEI ≥: 0.70 Net weight: 44.2 kg Gross weight: 52.8 kg Shipping volume:  $0.204 \text{ m}^3$  Finnish LVI No.: 4616089 Norwegian NRF no.: 9043592 Country of origin: HU Custom tariff no.: 84137051

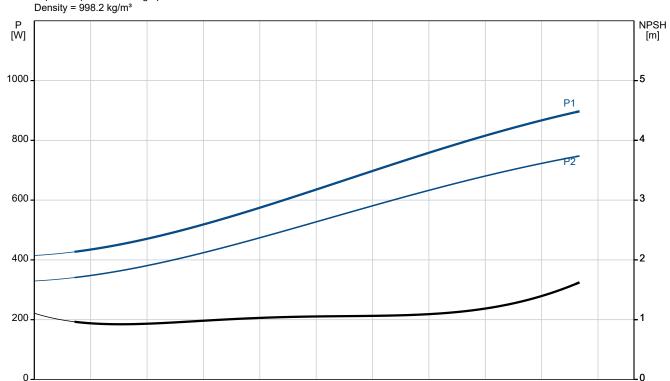


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## 98958026 TP 80-60/4 AI-F-A-BQQE-FW3 50 Hz



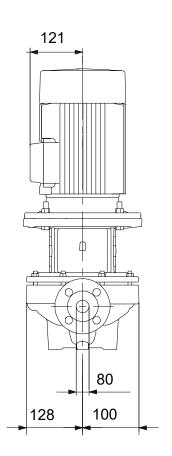
Pumped liquid = Water Liquid temperature during operation = 20 °C

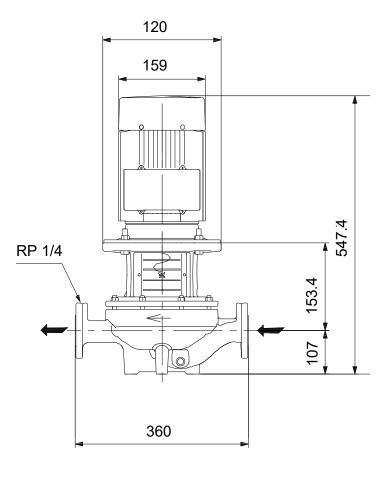


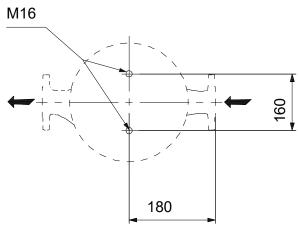


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## 98958026 TP 80-60/4 AI-F-A-BQQE-FW3 50 Hz







Note! All units are in [mm] unless others are stated. Disclaimer: This simplified dimensional drawing does not show all details.