

Company name: Created by: Phone:

**Date:** 03/01/2024

### Qty. | Description

#### 1 TP 80-70/4 A-F-A-BQQE-GW3



Note! Product picture may differ from actual product

Product No.: 96108601

Single-stage, close-coupled, volute pump with in-line suction and discharge ports of identical diameter. The pump is of the top-pull-out design, i.e. the power head (motor, pump head and impeller) can be removed for maintenance or service while the pump housing remains in the pipework.

The pump is fitted with an unbalanced rubber bellows seal. The shaft seal is according to EN 12756. Pipework connection is via PN 16 DIN flanges (EN 1092-2 and ISO 7005-2).

The pump is fitted with a fan-cooled asynchronous motor.

Controls:

Frequency converter: None

Liquid:

Pumped liquid: Water
Liquid temperature range: -25 .. 120 °C
Selected liquid temperature: 20 °C
Density: 998.2 kg/m³

Technical:

Pump speed on which pump data are based: 1445 rpm

Rated flow: 45.8 m³/h
Rated head: 5.9 m
Actual impeller diameter: 149 mm
Code for shaft seal: BQQE

Curve tolerance: ISO9906:2012 3B2

Materials:

Pump housing: Cast iron

EN-GJL-250 ASTM class 35

Impeller: Cast iron

EN-GJL-200 ASTM class 30

Installation:

Range of ambient temperature: -20 .. 55 °C Maximum operating pressure: 16 bar

Max pressure at stated temp: 16 bar / 120 °C

Type of connection:

Size of connection:

Pressure rating for connection:

Port-to-port length:

Flange size for motor:

DN 80

PN 16

440 mm

Flange size for motor:

FF165

Electrical data:

Motor type: SIEMENS



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1 Rated power - P2: 1.1 kW Mains frequency: 50 Hz

Rated voltage: 3 x 220-240D/380-420Y V

Rated current: 4.2/2.4 A
Starting current: 690-690 %
Cos phi - power factor: 0.78
Rated speed: 1440 rpm
IE efficiency: IE3 84,1%
IE Efficiency class: IE3

Motor efficiency at full load: 84.1-84.1 %
Motor efficiency at 3/4 load: 84.7-84.7 %
Motor efficiency at 1/2 load: 83.4-83.4 %

Number of poles: 4
Enclosure class (IEC 34-5): IP55
Insulation class (IEC 85): F

Motor No: 83V02205

Others:

Minimum efficiency index, MEI ≥: 0.68 Net weight: 65.6 kg Gross weight: 84 kg Shipping volume: 0.39 m<sup>3</sup> Danish VVS No.: 381715070 Finnish LVI No.: 4616091 Norwegian NRF no.: 9043582 Country of origin: HU Custom tariff no .: 84137051

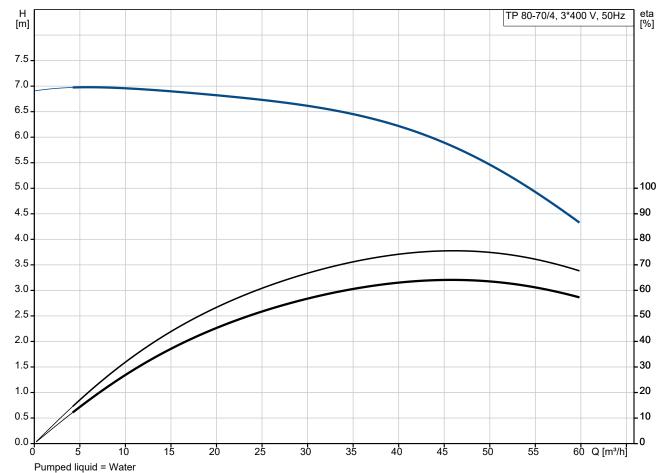


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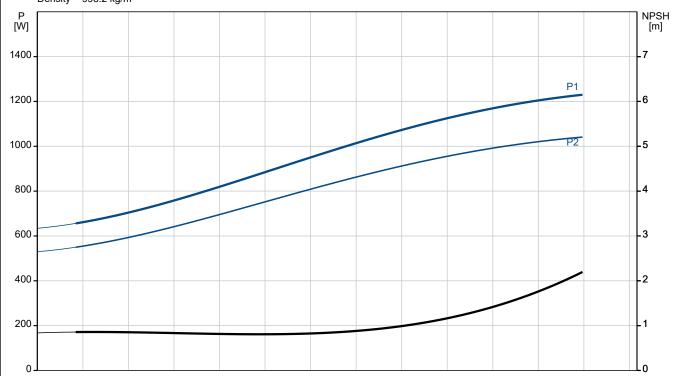
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# 96108601 TP 80-70/4 A-F-A-BQQE-GW3 50 Hz



Liquid temperature during operation = 20 °C Density = 998.2 kg/m³

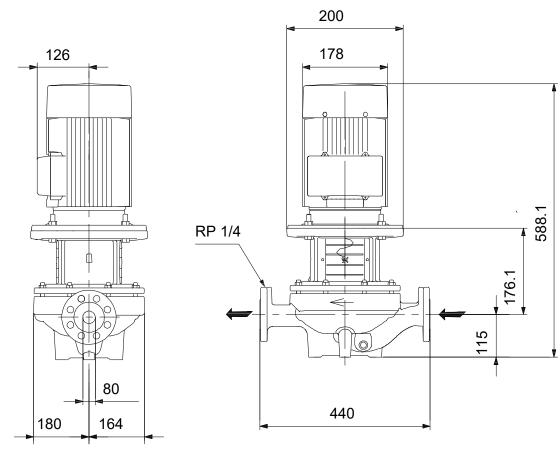


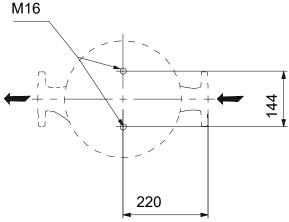


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Note! All units are in [mm] unless others are stated. Disclaimer: This simplified dimensional drawing does not show all details.