

| Company name:<br>Created by: | national pumps and boilers         |
|------------------------------|------------------------------------|
| Phone:                       | 01539 729395                       |
| Email:                       | info@nationlapumpsandboilers.co.uk |
| Date:                        | 02/01/2024                         |
| Client:                      |                                    |
| Client Number:               |                                    |

Project:

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### **Reference Number:** Contact: Description Qty. TPE3 40-240 S-A-F-I-BQQE-HYC Note! Product picture may differ from actual product Product No.: 98416547 Single-stage, close-coupled, volute pump with in-line suction and discharge ports of identical diameter. The pump is of the top-pull-out design, i.e. the power head (motor, pump head and impeller) can be removed for maintenance or service while the pump housing remains in the pipework. The shaft seal is according to EN 12756. Pipework connection is via PN 6/10 DIN flanges (EN 1092-2 and ISO 7005-2). The pump is fitted with a fan-cooled, permanent-magnet synchronous motor. The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2. The motor includes a frequency converter and PI controller in the motor terminal box. This enables continuously variable control of the motor speed, which again enables adaptation of the performance to a given requirement. The pump is fitted with a combined temperature- and differential pressure sensor. The stainless-steel pump housing makes the pump suitable for circulation of hot water. The pump is suitable for applications requiring pressure or temperature control and offers following control modes: AUTOADAPT. This function continuously adjusts the proportional-pressure curve and automatically sets a more efficient curve without compromising comfort demands. FLOWADAPT. This control mode combines AUTOADAPT with a flow-limiting function. The pump continuously monitors the flow rate to ensure the desired maximum flow is not exceeded. This will save the cost of a separate pump-throttling valve. Constant differential pressure. The pump head is kept constant, independent of the flow in the system. Proportional pressure. The head of the pump will increase proportionally to the flow in the system to compensate for the large pressure losses in the distribution pipes.

- Constant temperature. The return-pipe temperature is kept constant. Note: If the pump is installed in the flow pipe, an external temperature sensor must be installed in the return pipe of the system.
- Constant differential temperature. The differential temperature can be measured by a differential-temperature sensor or two separate temperature sensors.
- Constant curve. The pump can be set to run at a constant speed in the range of 25 to 100 % of the maximum speed.

The product's minimum efficiency index (MEI) is greater or equal to 0.70. This is by the Commission Regulation (EU) considered as an indicative benchmark for best-performing water pump available on the market as from 1 January 2013

The operating panel on the motor terminal box features a four-inch TFT display, push-buttons and the Grundfos Eye indicator.

The display gives an intuitive and user-friendly interface to all functions.

The push-buttons are used to navigate through the menu structure to access pump and performance data on site and enable setting of required setpoint as well as setting of pump to "Min." or "Max." operation or to "Stop".

The Grundfos Eye indicator on the operating panel provides visual indication of pump status:

- "Power on": Motor is running (rotating green indicator lights) or not running (permanently green indicator lights)
- "Warning": Motor is still running (rotating yellow indicator lights) or has stopped (permanently yellow indicator liahts)
- "Alarm": Motor has stopped (flashing red indicator lights).

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| Qty.   Description  |  |  |
| <ol> <li>Communication with the pump is also possible to<br/>enables further settings as well as reading out of<br/>input" and total "Power consumption".</li> <li>Cast-iron parts have an epoxy-based coating ma<br/>high-quality dip-painting process where an elect</li> </ol>   | of a number of parameters su<br>ade in a cathodic electro-dep                  | ich as "Actual value", "Speed", "Power<br>position (CED) process. CED is a                     |
| a thin, well-controlled layer on the surface. Pump  |  |  |
|   |  |  |
| <ol> <li>Pump housing</li> <li>Impeller</li> <li>Neck ring</li> <li>Pump head/motor stool</li> <li>Stub shaft</li> <li>The pump housing is provided with a replaceabl<br/>running from the discharge side of the impeller to<br/>The impeller is secured to the shaft with a nut.</li> <li>The pump is fitted with an unbalanced rubber be<br/>bellows. Due to the bellows, the seal does not we</li> </ol> | to the suction side.<br>ellows seal with torque transr                         | mission across the spring and around the   |
| on the shaft.<br>Seal faces:<br>• Rotating seal ring material: silicon carbid<br>• Stationary seat material: silicon carbide (<br>This material pairing is used where higher corro<br>offers good resistance against abrasive particles   | (SiC)<br>sion resistance is required. T  | The high hardness of this material pairing   |
| Secondary seal material: EPDM (ethylene-propy<br>EPDM has excellent resistance to hot water. EP<br>The motor stool forms connection between the p<br>screw for venting of the pump housing and the s<br>housing is an O-ring.   | ylene rubber)<br>PDM is not suitable for minera<br>oump housing and the motor. | , and is equipped with a manual air vent   |
| The central part of the motor stool is provided w shaft is fastened directly on the motor shaft with  | ith guards for protection again key and set screws.                            | inst the shaft and coupling. The pump  |
| <b>Motor</b><br>The motor is a totally enclosed, fan-cooled moto<br>tolerances comply with IEC 60034.   |  |  |
| The motor efficiency is classified as IE5 in account<br>The motor requires no external motor protection<br>quick-rising temperatures, e.g. constant overloa   | n. The motor control unit incom  |  |
| <ul> <li>The terminal box holds terminals for these conn</li> <li>one dedicated digital input</li> <li>two analog inputs, 0(4)-20 mA, 0-10 V</li> <li>one configurable digital input or open-col</li> <li>Grundfos combined temperature and diff</li> <li>24 V voltage supply for sensors</li> </ul>  | llector output<br>ferential pressure sensor (sej                               | parate connected)  |
| - two signal relay outputs (potential-free co   | ontacts)   |  |

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|                |                                    |

| Qty. | Description                                    |  |
|------|--|--|
| 1    | - GENIbus connection                           |  |
|      | <ul> <li>interface for Grundfos CII</li> </ul> | N fieldbus module.   |
|      | Further product details                        |  |
|      | Cast-iron parts have an epoxy-b                | ased coating made in a cathodic electro-deposition (CED) process. CED is a where an electrical field around the products ensures deposition of paint particles as e surface. |
|      | Technical data                                 |  |
|      | Controls:                                      |  |
|      | Frequency converter:                           | Built-in   |
|      | Liquid:  |  |
|      | Pumped liquid:                                 | Water  |
|      | Liquid temperature range:                      | -25 120 °C   |
|      | Selected liquid temperature:                   | 20 °C  |
|      | Density:                                       | 998.2 kg/m³  |
|      | Technical:                                     |  |
|      | Pump speed on which pump dat                   | a are based: 5500 rpm  |
|      | Rated flow:                                    | 22.4 m <sup>3</sup> /h   |
|      | Rated head:                                    | 18.6 m   |
|      | Actual impeller diameter:                      | 74 mm  |
|      | Code for shaft seal:                           | BQQE   |
|      | Curve tolerance:                               | ISO9906:2012 3B2   |
|      | Materials:                                     |  |
|      | Pump housing:                                  | Stainless steel  |
|      |  | EN 1.4308  |
|      |  | ASTM CF8   |
|      | Impeller:                                      | Composite  |
|      |  | PES+30% GF   |
|      | Installation:                                  |  |
|      | Range of ambient temperature:                  | -20 50 °C  |
|      | Maximum operating pressure:                    | 10 bar   |
|      | Max pressure at stated temp:                   | 10 bar / 120 °C  |
|      | Type of connection:                            | DIN  |
|      | Size of connection:                            | DN 40  |
|      | Pressure rating for connection:                | PN 6/10  |
|      | Port-to-port length:                           | 250 mm   |
|      | Flange size for motor:                         | 56C  |
|      | Electrical data:                               |  |
|      | Motor type:                                    | 90SB   |
|      | Rated power - P2:                              | 1.5 kW   |
|      | Mains frequency:                               | 50 / 60 Hz   |
|      | Rated voltage:                                 | 3 x 380-500 V  |
|      | Rated current:                                 | 3.05-2.50 A  |
|      | Cos phi - power factor:                        | 0.90-0.83  |
|      | Rated speed:                                   | 480-5900 rpm   |
|      | IE Efficiency class:                           | IE5  |
|      | Motor efficiency at full load:                 | 89.1 %   |



Enclosure class (IEC 34-5):

Minimum efficiency index, MEI ≥: 0.70

Insulation class (IEC 85):

IP55

99138037

26.6 kg

34.1 kg

0.104 m<sup>3</sup>

4616329

382151240

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|                              |                                    |
|                              |                                    |

#### Project: Reference Number:

Qty. | Description

Motor No:

Net weight:

Gross weight:

Shipping volume:

Danish VVS No.:

Finnish LVI No.:

Others:

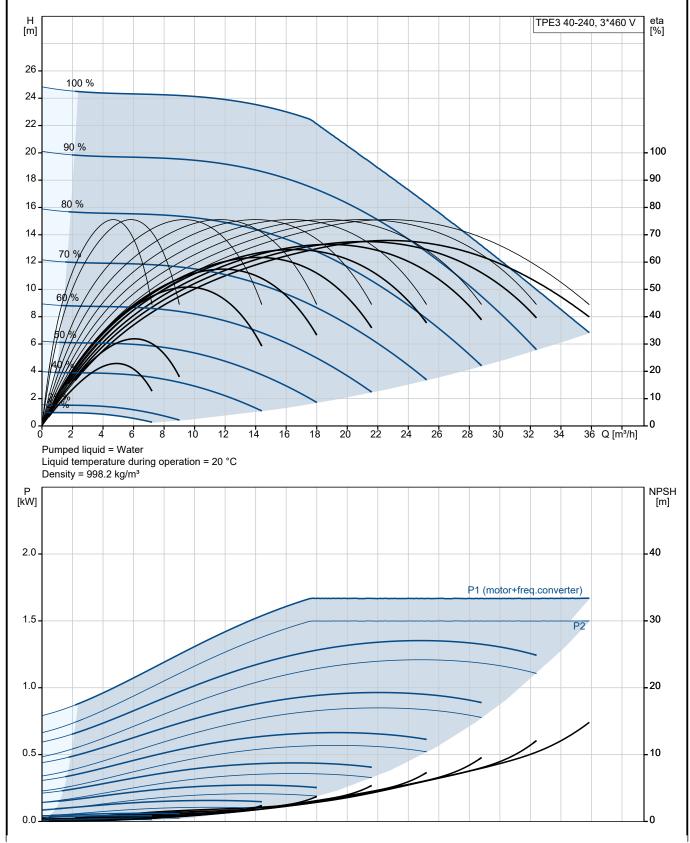
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С **Contact:** 

# 98416547 TPE3 40-240 S-A-F-I-BQQE-HYC



| NATIONAL                  |
|---------------------------|
| NATIONAL<br>Pumps&Boilers |

Project:

Description

Product name:

Product No: EAN number:

Technical:

Rated head:

Maximum head:

Curve tolerance: Pump version:

Materials:

Impeller:

Pump housing:

Pump housing:

Pump housing: Impeller:

Material code:

Range of ambient temperature:

Maximum operating pressure:

Max pressure at stated temp:

Pressure rating for connection:

Type of connection:

Size of connection:

Port-to-port length:

Connect code:

Electrical data:

Mains frequency: Rated voltage:

Cos phi - power factor:

Motor efficiency at full load:

Enclosure class (IEC 34-5):

Insulation class (IEC 85):

Built-in motor protection:

IE Efficiency class:

Rated current:

Rated speed:

Motor No:

Controls: Control panel:

Function Module:

Frequency converter:

Liquid: Pumped liquid:

Density:

Motor type: Rated power - P2:

Flange size for motor:

Liquid temperature range:

Selected liquid temperature:

Installation:

Actual impeller diameter:

Code for shaft seal:

based: Rated flow:

**Reference Number:** 

General information:

Pump speed on which pump data are

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|---------------------------------|--|-------------------------|
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| Value                           | H [m] TPE3 40-:  | 240, 3*460 V eta<br>[%] |
| TPE3 40-240<br>S-A-F-I-BQQE-HYC | 26 100 %<br>24 22  |                         |
| 98416547                        | 20 90 %  | _ 100                   |
| 5711494653041                   | 18   | - 90                    |
|                                 | 16 80 %  | - 80                    |
| 5500 rpm                        | 14 12 70%  | - 70                    |
| 22.4 m³/h                       |  | - 50                    |
| 18.6 m                          | 8-50/%   | 40                      |
| 240 dm                          |  | - 30                    |
| 74 mm                           |  | - 20                    |
| BQQE                            |  | o                       |
| ISO9906:2012 3B2                | 0 5 10 15 20 25 30   | Q [m³/h]                |
| A                               | Pumped liquid = Water  |                         |
| Stainless steel                 | Liquid temperature during operation = 20 °C<br>Density = 998.2 kg/m <sup>3</sup>                   |                         |
| EN 1.4308                       | P<br>[kW]  | NPSH<br>[m]             |
| ASTM CF8                        | 2.0 -  | 40                      |
| Composite                       | P1 (motor+freq.com   |                         |
| PES+30% GF                      | 1.5  | 30                      |
| 1                               |  | P2 - 30                 |
|                                 | 1.0  | - 20                    |
| -20 50 °C                       |  |                         |
| 10 bar                          | 0.5  | 10                      |
| 10 bar / 120 °C                 |  |                         |
| DIN                             | 0.0  | o                       |
| DN 40                           |  |                         |
| PN 6/10                         | _ 158 _  |                         |
| 250 mm                          |  |                         |
| 56C                             |  |                         |
| F                               |  |                         |
| 10/                             |  |                         |
| Water                           |  |                         |
| -25 120 °C<br>20 °C             | φ 40 165   |                         |
| 998.2 kg/m <sup>3</sup>         |  |                         |
| 550.2 Ng/11                     |  |                         |
| 90SB                            |  |                         |
| 1.5 kW                          |  |                         |
| 50 / 60 Hz                      |  |                         |
| 3 x 380-500 V                   |  |                         |
| 3.05-2.50 A                     |  |                         |
| 0.90-0.83                       |  |                         |
| 480-5900 rpm                    |  |                         |
| IE5                             | ģ⊛<br>≣  |                         |
| 89.1 %                          |  |                         |
| IP55                            |  |                         |
| F                               |  |                         |
| ELEC                            |  |                         |
| 99138037                        |  |                         |
|                                 |  |                         |
| HMI300 - Graphical              |  |                         |
| FM300 - Advanced                |  |                         |
| Built-in                        |  |                         |
|                                 |  |                         |

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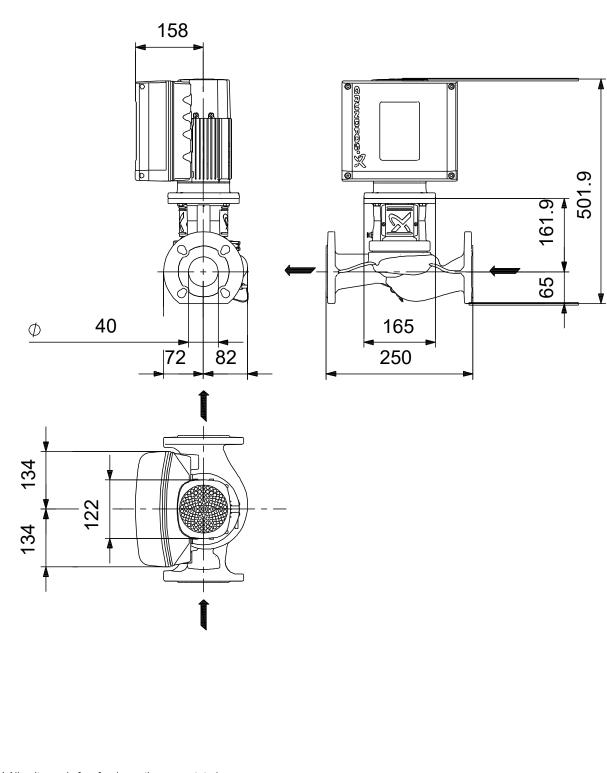
| Description                      | Value     |
|----------------------------------|-----------|
| Others:                          |           |
| Minimum efficiency index, MEI ≥: | 0.70      |
| Net weight:                      | 26.6 kg   |
| Gross weight:                    | 34.1 kg   |
| Shipping volume:                 | 0.104 m³  |
| Config. file no:                 | 98484777  |
| Danish VVS No.:                  | 382151240 |
| Finnish LVI No.:                 | 4616329   |



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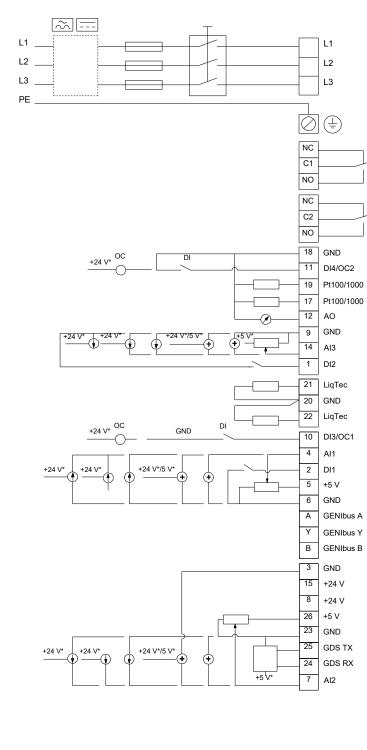
Note! All units are in [mm] unless others are stated. Disclaimer: This simplified dimensional drawing does not show all details.



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Note! All units are in [mm] unless others are stated.